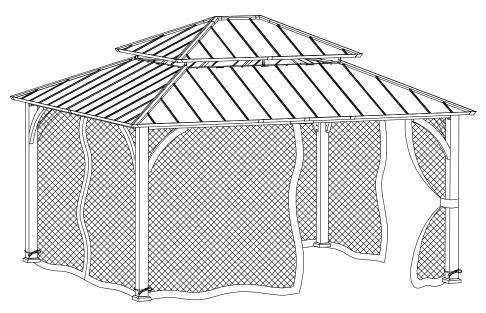
# 12'x14' STEEL GAZEBO WITH NETTING

### **ASSEMBLY INSTRUCTIONS**



Note: The gazebo needs to be installed in cooperation with four people. The following tools are not included and needed for assembly:



Questions? Issues? Missing Part? Professional Installation Service?

Contact us at email customer.care@sunjooygroup.com

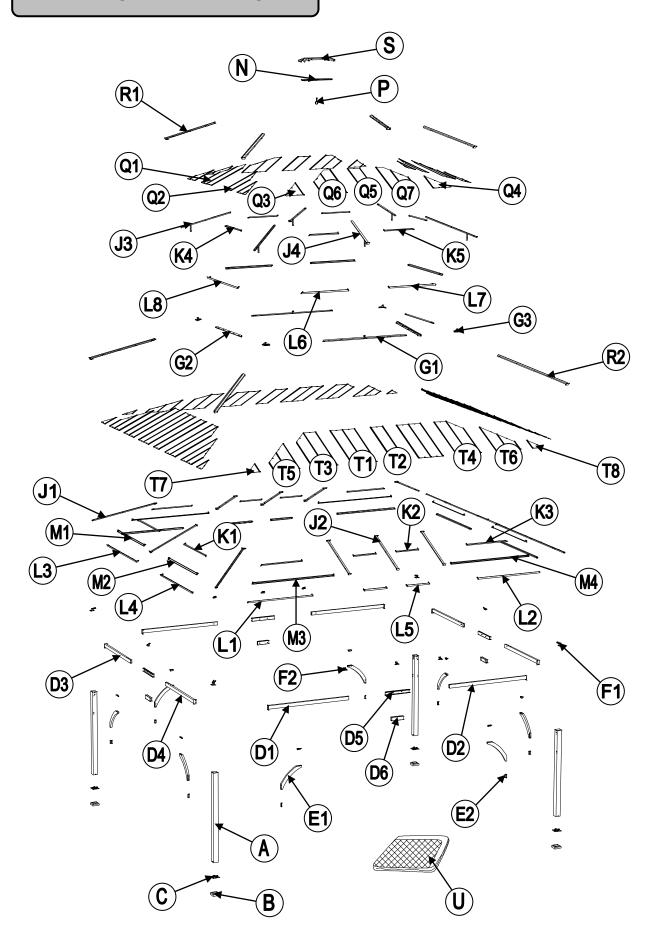
#### **Important Safety Instructions**

**Warning!** To reduce the risk of serious injury, read the following safety instructions before assembling and using the gazebo.

**Caution!** Always keep children under close supervision while they are using or around this product. Never leave children unattended.

- This product is intended for outdoor use only.
- The product should be assembled on a flat stable surface.
- Do not assemble the gazebo on unstable surfaces.
- Ensure the location and clearance of your gazebo is acceptable.
- The gazebo must be anchored with stakes into the ground for added safety. It is recommended that it should not be permanently attached to a concrete floor or platform.
- Arrange the necessary manpower when assembling or moving the product.
- Some parts may contain sharp edges. Wear protective gloves and glasses if necessary.
- Keep children and pets away while setting up the gazebo.
- Check all nuts and bolts periodically for tightness. When required, tighten them again.
- Repairing and replacing parts should be done by a qualified technician.
- The gazebo is intended for decorative and shade purposes only, and is not designed to withstand harsh weather, including high winds, rain and snow.
- If the product is not being used for long periods of time (e.g. winter), it should be stored in a clean, dry environment.
- Do not put a Liquid Propane or Wood Burning fire pit or fireplace inside the product.
- Do not climb or place heavy objects onto the gazebo roof.
- Retain the original packaging to store and protect the gazebo during the winter months.
- Do not use or enter the gazebo if the following conditions exists:
  - 1. Visible movement of supports, roofing panels or a sagging roof.
  - 2. Unusual noise from the gazebo.
  - 3. Deformed roof panels.
  - 4. Damaged or missing bolts/fasteners.
- Please check your HOA, Local, and State Governments prior to purchasing and assembling gazebos. These local organizations may require permits and specific requirements for installation.
- Maintain your instruction manual for future reference.
- Warranty: Please retain you receipt for proof of purchase.

### **EXPLODED DRAWING**



#### **Part List**

| Description                  | Label | Part Number  | Qty | Part Image                            |
|------------------------------|-------|--------------|-----|---------------------------------------|
| Post                         | А     | P00020083001 | 4   |                                       |
| Base Cover                   | В     | P00610026901 | 4   |                                       |
| Post Base                    | С     | P00010026001 | 4   |                                       |
| Long Cross Beam 1            | D1    | P00040156301 | 2   | · · · · · · · · · · · · · · · · · · · |
| Long Cross Beam 2            | D2    | P00040156401 | 2   |                                       |
| Short Cross Beam 1           | D3    | P00040156101 | 2   |                                       |
| Short Cross Beam 2           | D4    | P00040156201 | 2   | ·                                     |
| Cross Beam<br>Connector      | D5    | P00050197901 | 4   | , ,                                   |
| Cross Beam Cap               | D6    | P00560054001 | 4   | 0 0                                   |
| Brace                        | E1    | P00500078701 | 8   |                                       |
| Brace Connector              | E2    | P00050198001 | 16  | 0 0                                   |
| Rafter Connector             | F1    | P00050190102 | 4   |                                       |
| Middle Beam<br>Connector     | F2    | P00050190004 | 8   |                                       |
| Big Roof Long<br>Frame       | G1    | P00050189001 | 2   |                                       |
| Big Roof Short<br>Beam       | G2    | P00050188802 | 2   |                                       |
| Big Roof Corner<br>Connector | G3    | P00050188404 | 4   |                                       |
| Big Roof Rafter              | J1    | P00060253904 | 4   |                                       |
| Big Roof Middle<br>Beam      | J2    | P00060254103 | 8   |                                       |

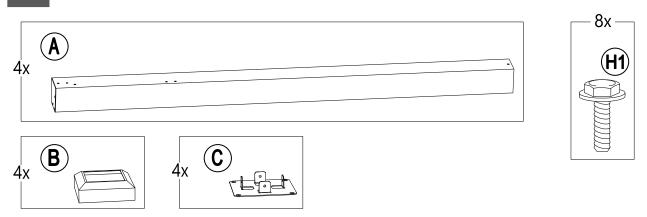
| 1  |    | 1            |   |          |
|--|----|--------------|---|----------|
| Small Roof Rafter                                | J3 | P00060251302 | 4 |          |
| Small Roof Middle<br>Beam                        | J4 | P00060251702 | 2 |          |
| Small Beam (Short Side)                          | K1 | P00060254701 | 4 |          |
| Short Small Beam (Long Side)                     | K2 | P00060254901 | 4 |          |
| Long Small Beam<br>(Long Side)                   | K3 | P00060254601 | 4 |          |
| Small Roof Short<br>Top Beam                     | K4 | P00060252002 | 2 |          |
| Small Roof Long<br>Top Beam                      | K5 | P00060252102 | 4 |          |
| Short Left Panel<br>Flashing                     | L1 | P00060255604 | 2 |          |
| Short Right Panel<br>Flashing                    | L2 | P00060255704 | 2 |          |
| Long Left Panel<br>Flashing                      | L3 | P00060255803 | 2 |          |
| Long Right Panel<br>Flashing                     | L4 | P00060255903 | 2 |          |
| Big Roof Middle<br>Panel Flashing<br>(Long Side) | L5 | P00060256201 | 4 |          |
| Small Roof Left<br>Long Panel Flashing           | L6 | P00060253102 | 2 |          |
| Small Roof Right<br>Long Panel Flashing          | L7 | P00060253202 | 2 |          |
| Small Roof Short<br>Panel Flashing               | L8 | P00060252902 | 2 |          |
| Left Short Mosquito<br>Netting                   | M1 | P00570055603 | 2 | <u> </u> |
| Right Short<br>Mosquito Netting                  | M2 | P00570055703 | 2 |          |
| Left Long Mosquito<br>Netting                    | МЗ | P00570055801 | 2 | <u> </u> |
| Right Long Mosquito<br>Netting                   | M4 | P00570055901 | 2 |          |

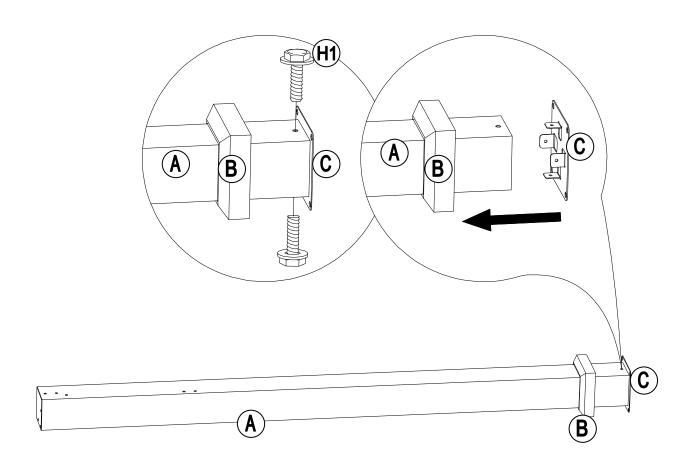
| Small Connector                            | N  | P00050188103 | 1 |  |
|--|----|--------------|---|--|
| Hook                                       | Р  | P00580015401 | 1 |  |
| Small Roof Left Big<br>Panel (Short Side)  | Q1 | P00070119602 | 2 |  |
| Small Roof Right Big<br>Panel (Short Side) | Q2 | P00070119702 | 2 |  |
| Small Roof Left<br>Small Panel             | Q3 | P00070120102 | 4 |  |
| Small Roof Right<br>Small Panel            | Q4 | P00070120202 | 4 |  |
| Small Roof Middle<br>Panel                 | Q5 | P00070119802 | 2 |  |
| Small Roof Left Big<br>Panel (Long Side)   | Q6 | P00070119902 | 2 |  |
| Small Roof Right Big<br>Panel (Long Side)  | Q7 | P00070120002 | 2 |  |
| Small Roof Rafter<br>Cap                   | R1 | P00080043402 | 4 |  |
| Big Roof Rafter Cap                        | R2 | P00080043803 | 4 |  |
| Small Roof Cap                             | S  | P00090019002 | 1 |  |
| Big Roof Middle<br>Panel                   | T1 | P00070122602 | 6 |  |
| Big Roof Middle<br>Small Panel             | T2 | P00070122702 | 4 |  |
| Big Roof Left Big<br>Panel                 | Т3 | P00070122403 | 4 |  |

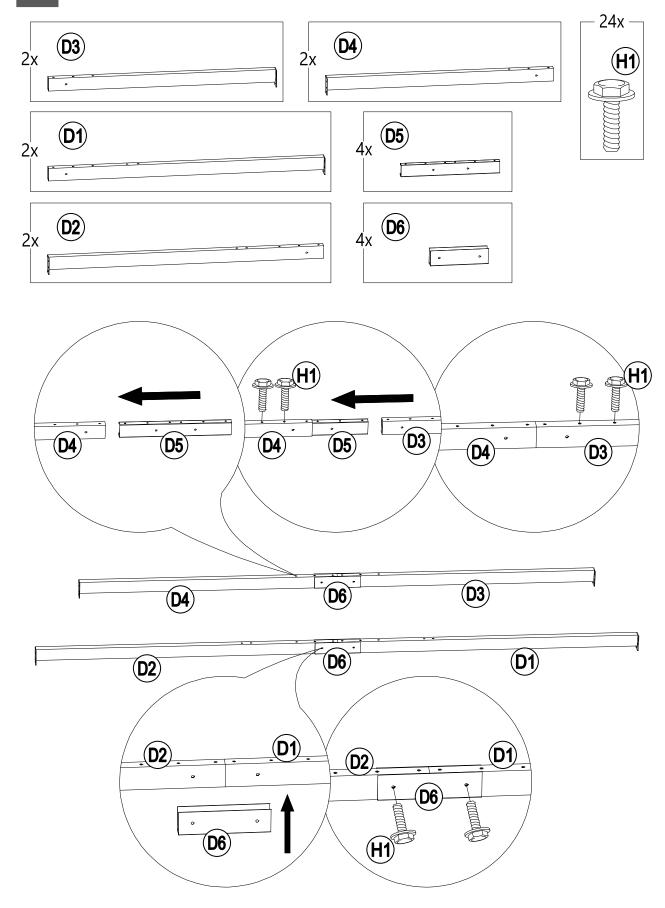
| Big Roof Right Big<br>Panel    | T4 | P00070122503 | 4 |  |
|--------------------------------|----|--------------|---|--|
| Big Roof Left Middle<br>Panel  | T5 | P00070122204 | 4 |  |
| Big Roof Right<br>Middle Panel | Т6 | P00070122304 | 4 |  |
| Big Roof Left Small<br>Panel   | T7 | P00070122004 | 4 |  |
| Big Roof Right Small<br>Panel  | Т8 | P00070122104 | 4 |  |
| Mosquito Netting               | U  | P00120028701 | 1 |  |

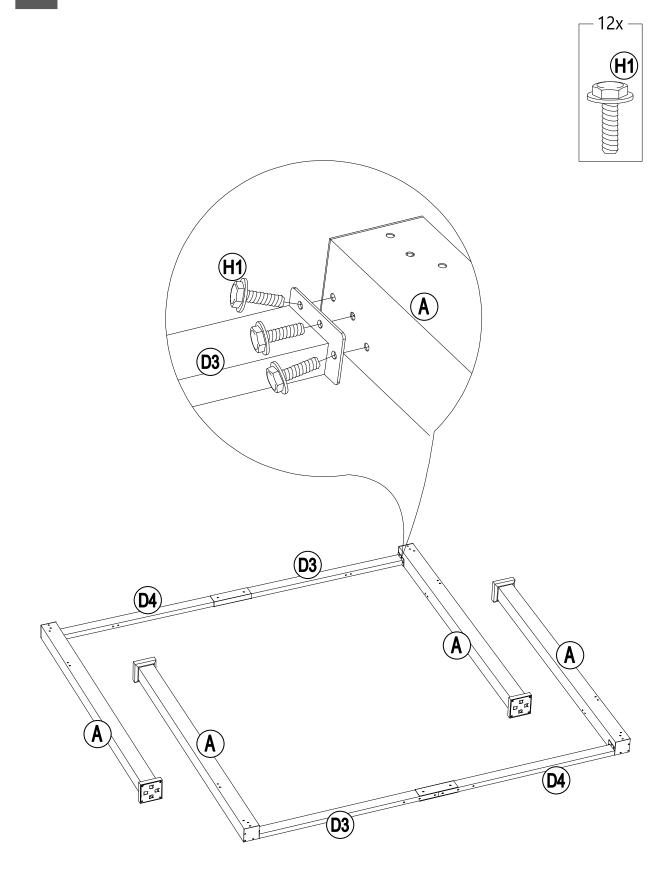
### **Hardware Pack**

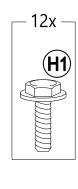
| Label | Description         | Part Number | Qty    | Part Image |
|-------|---------------------|-------------|--------|------------|
| H1    | Bolt M6*20          | H100010047  | 418+21 |            |
| H2    | Bolt M6*45          | H100010059  | 16+1   |            |
| HH1   | M6 Rubber<br>Washer | H050050018  | 16+1   |            |
| HH2   | Plastic Cap         | H990010010  | 24+2   |            |
| HR    | Ring                | H990050001  | 60+3   |            |
| HS    | Stake Ф8*180        | H070010003  | 8      |            |
| HW    | Wrench M6           | H090010017  | 2      |            |

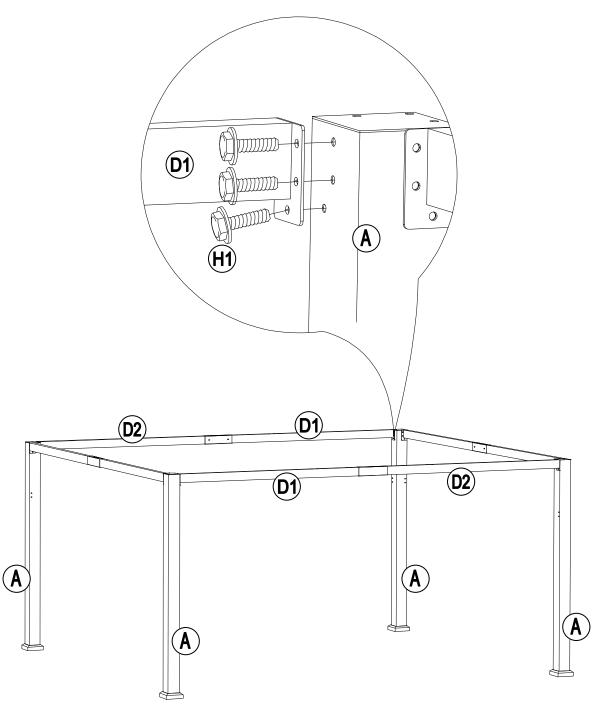


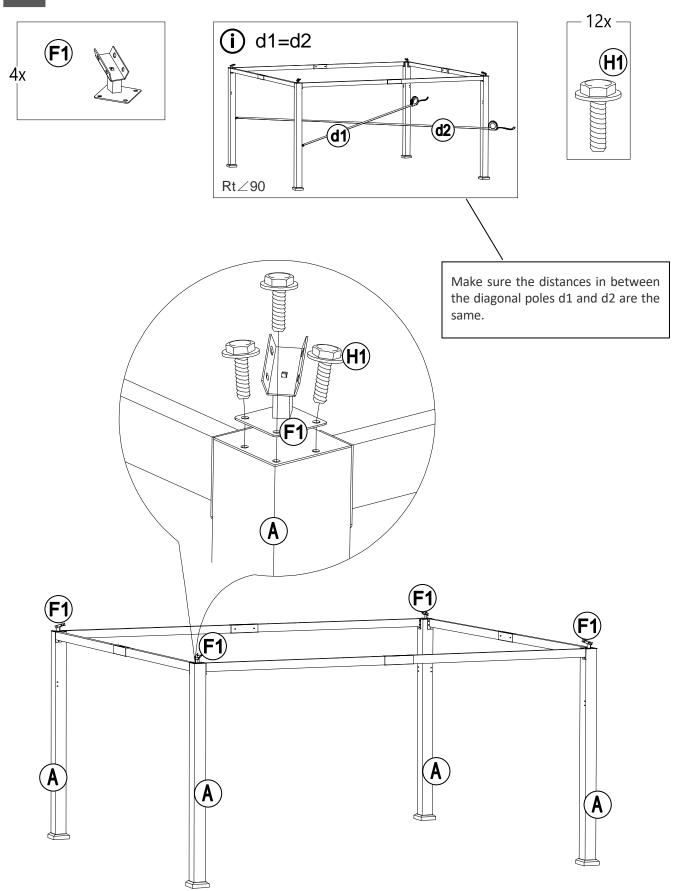


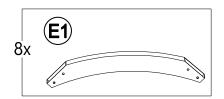


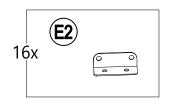


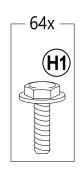


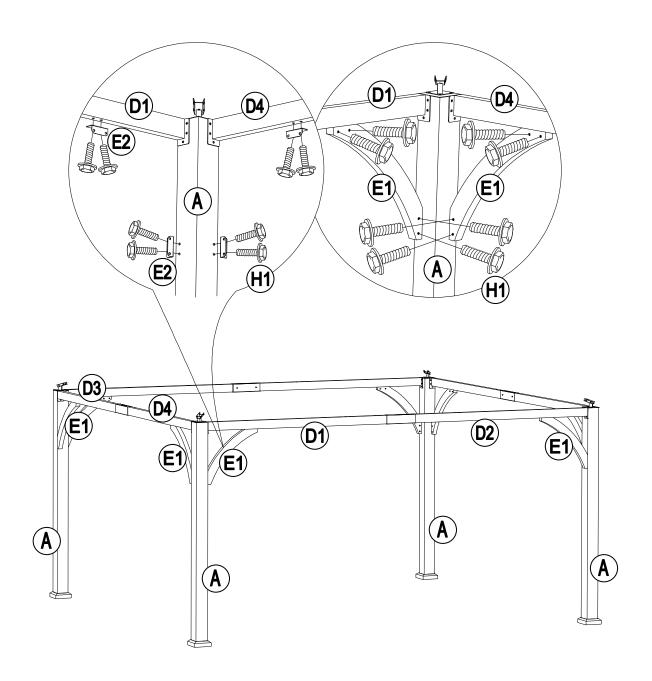


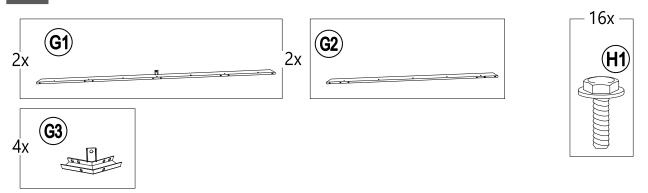


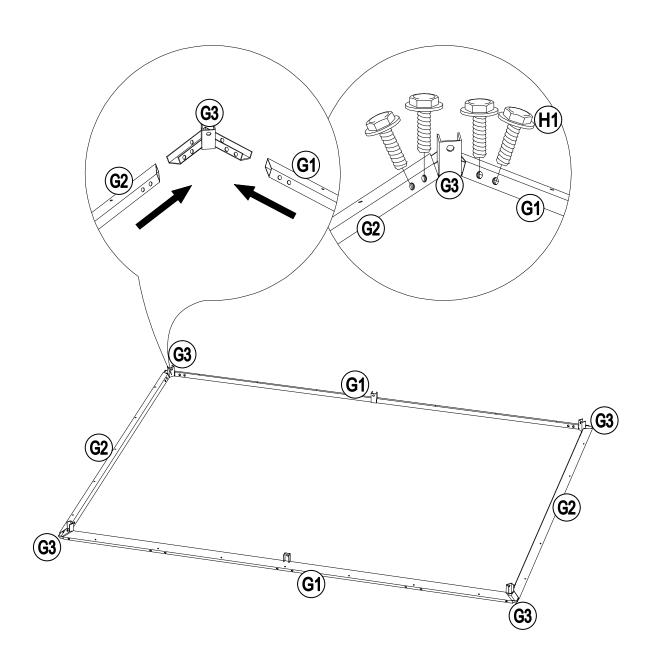






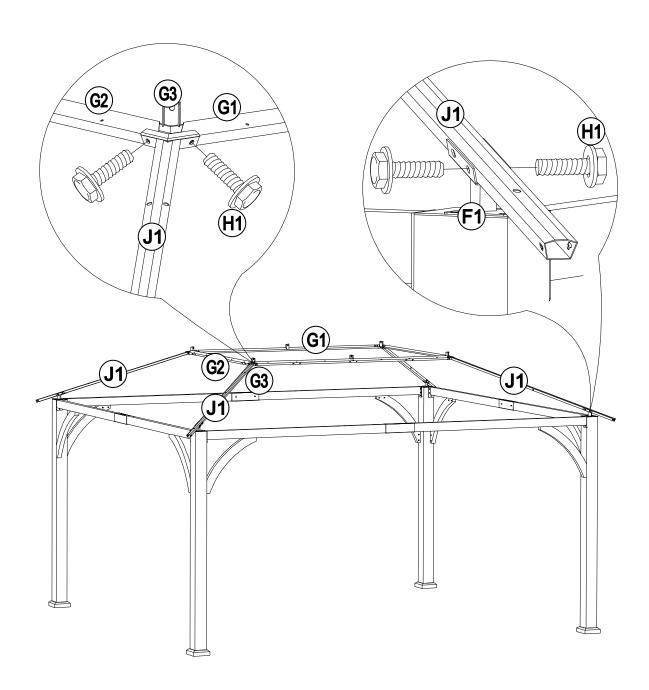


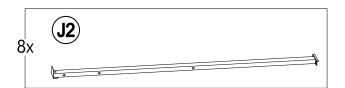


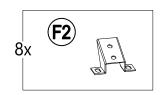




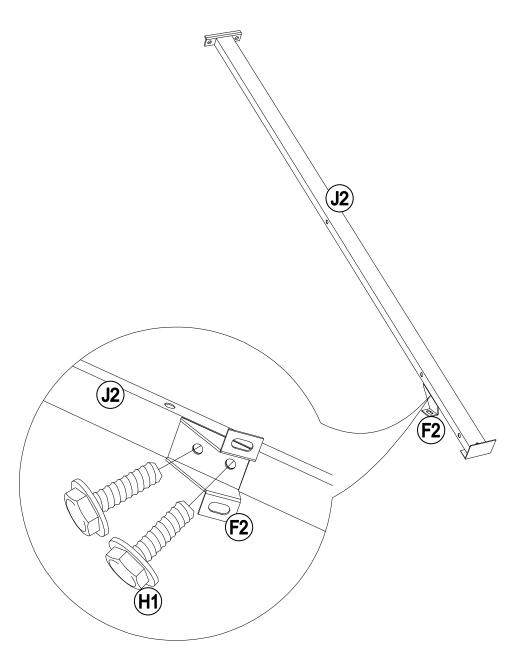




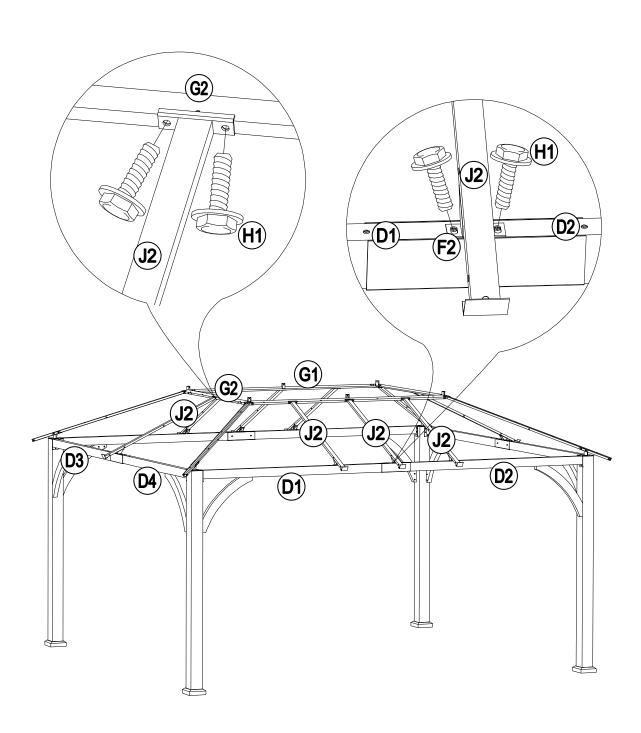


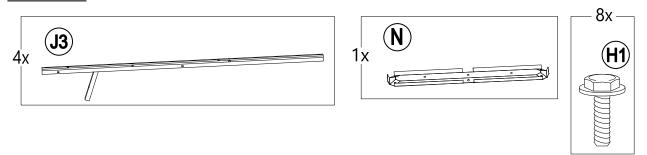


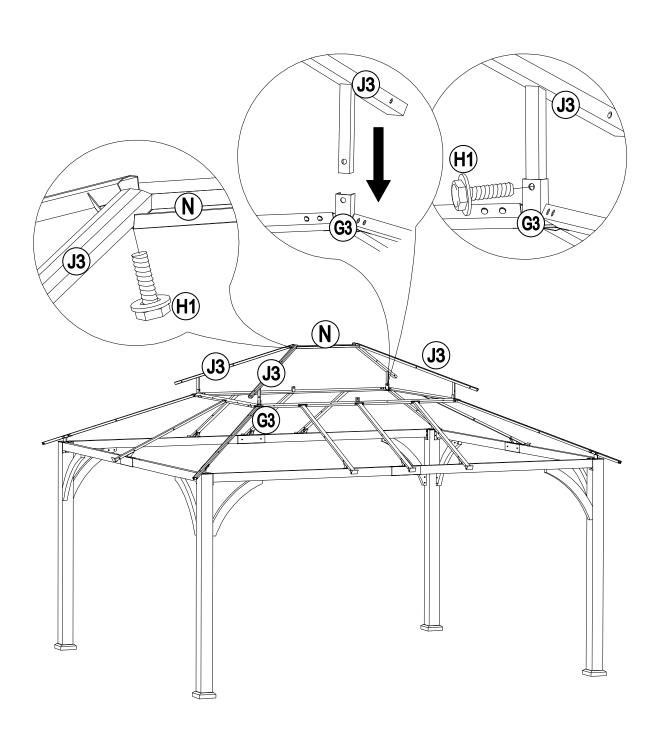


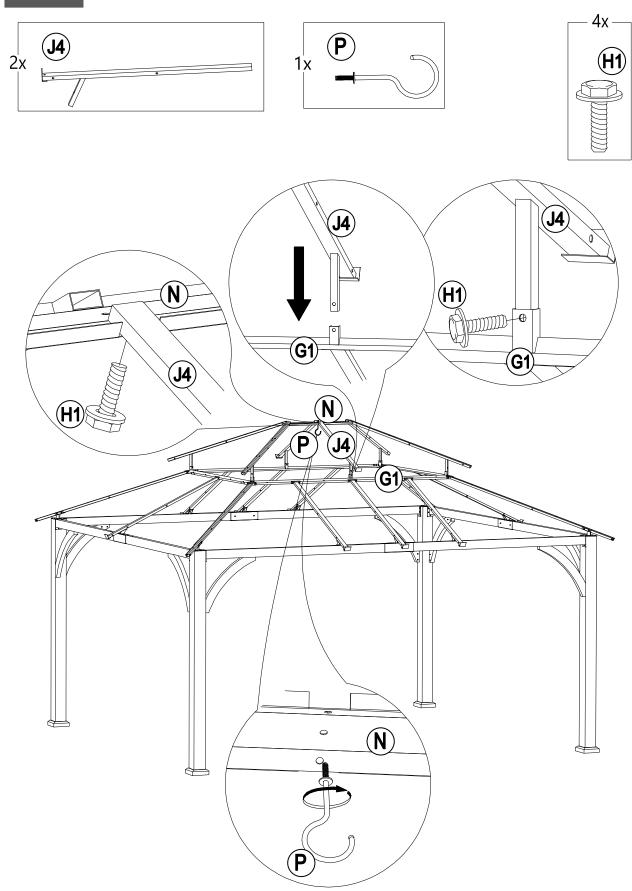








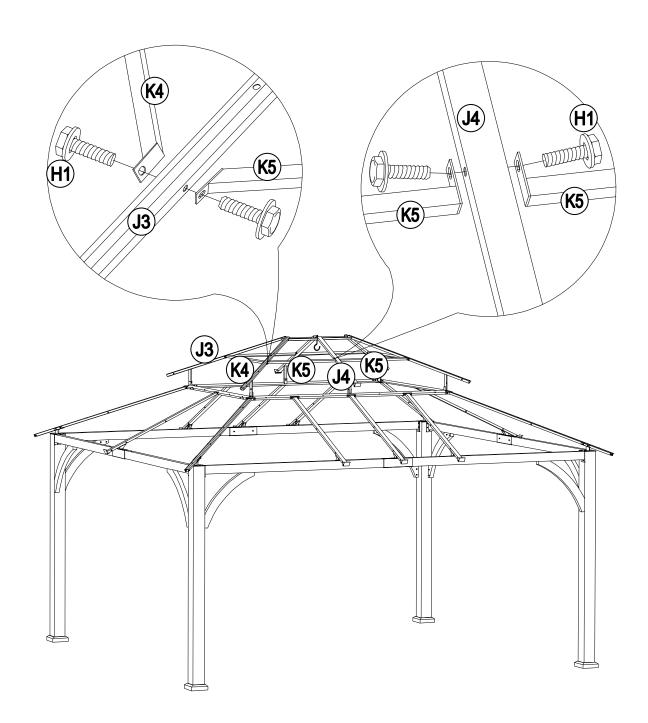


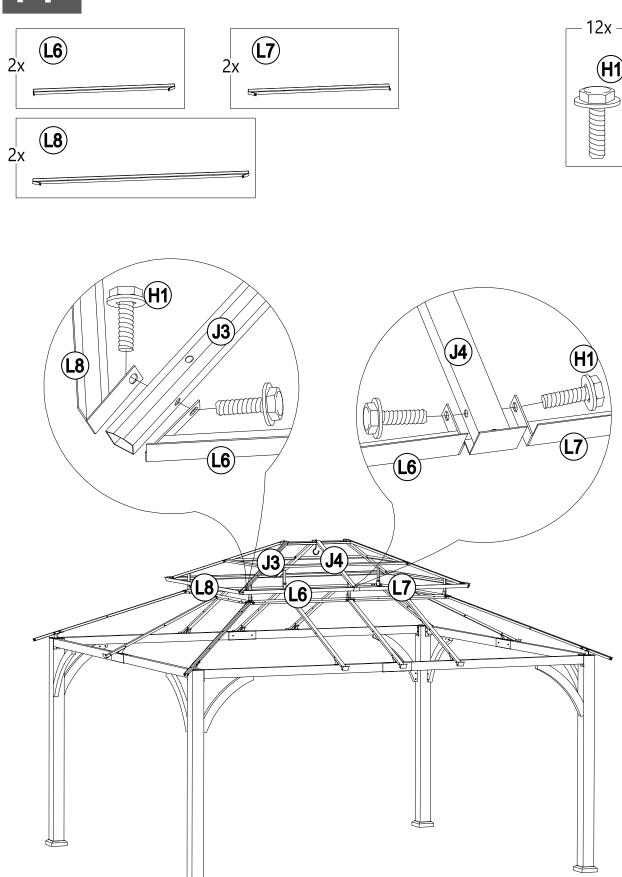


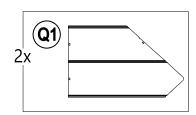


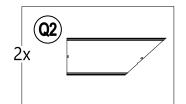




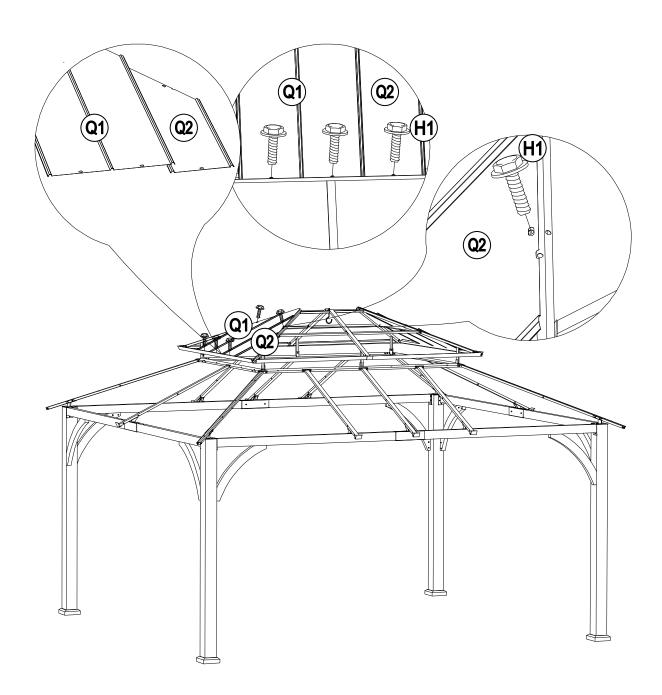


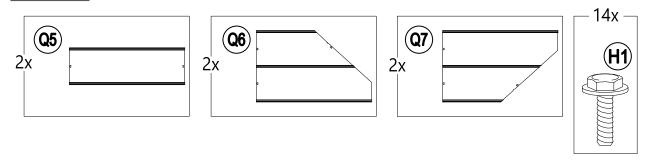


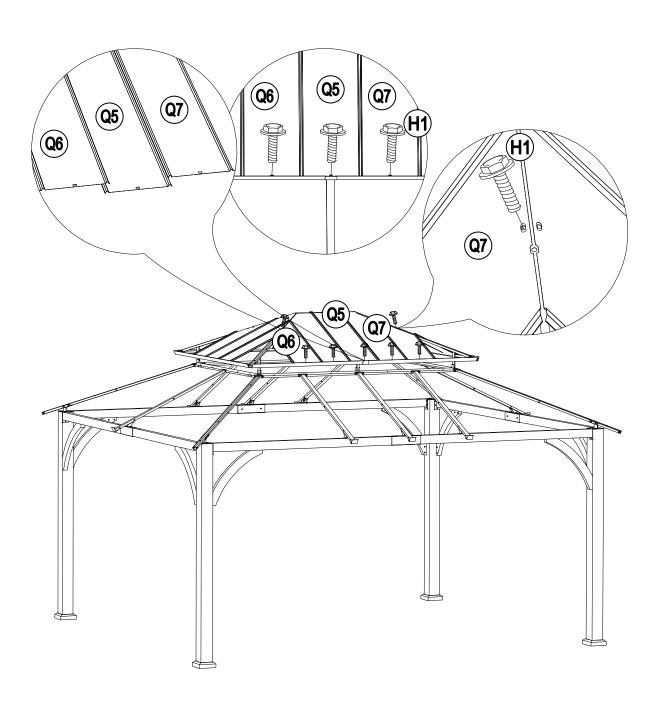


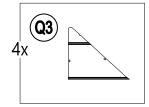


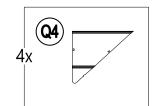




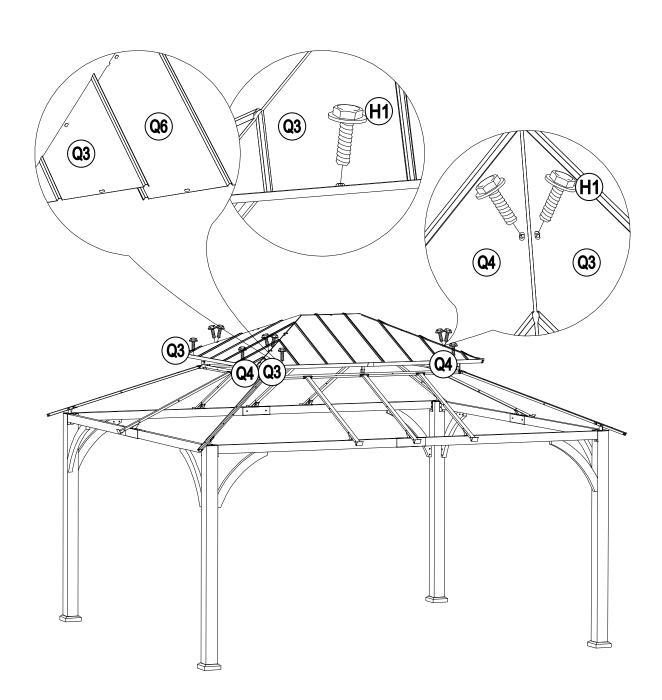


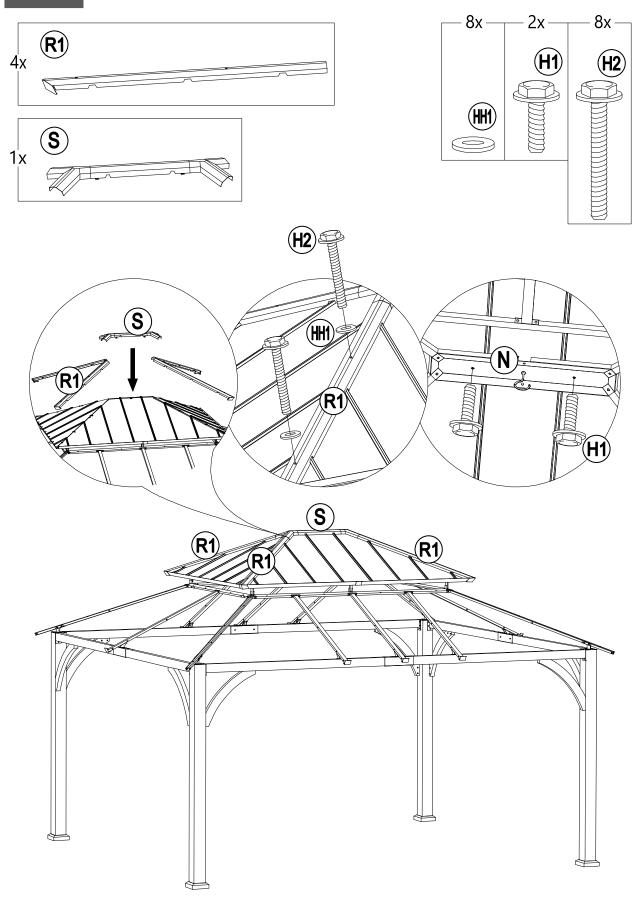


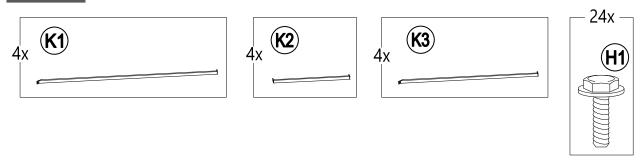


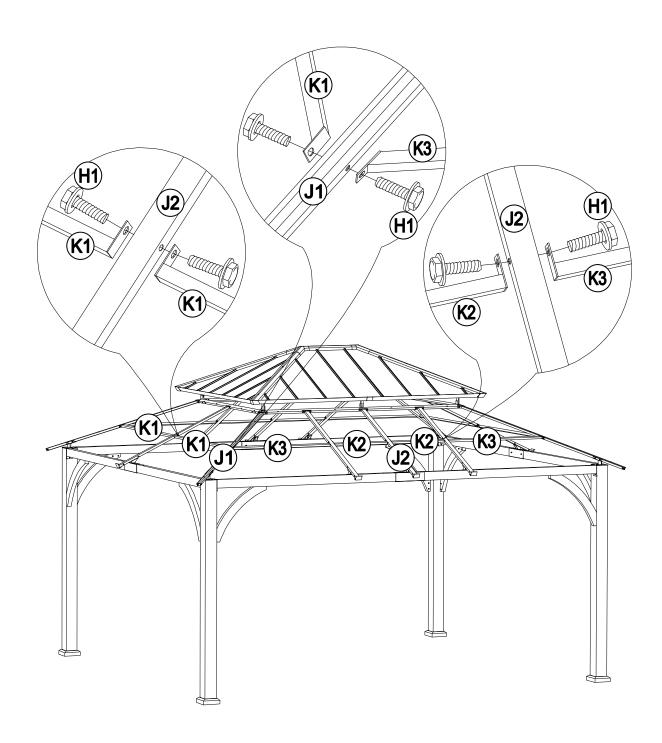


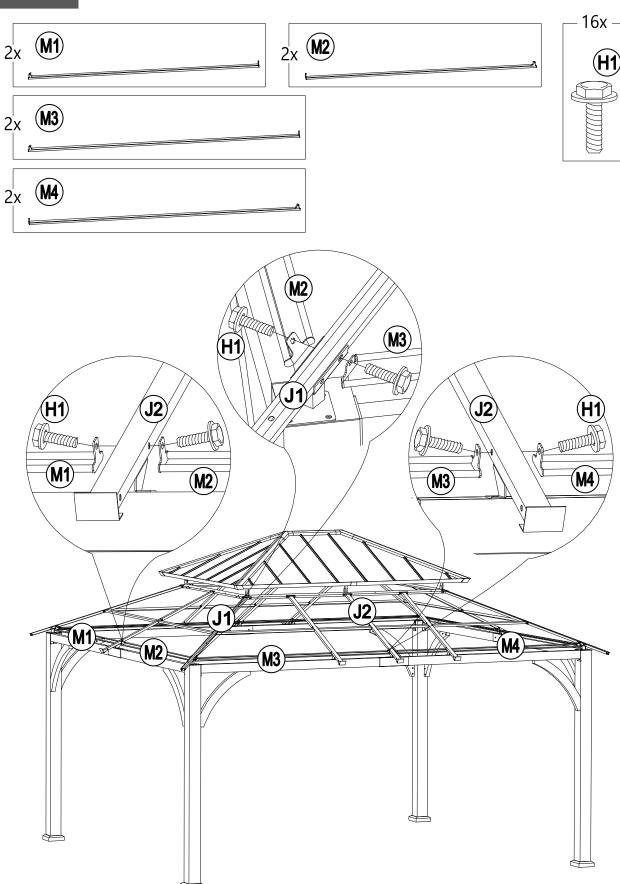


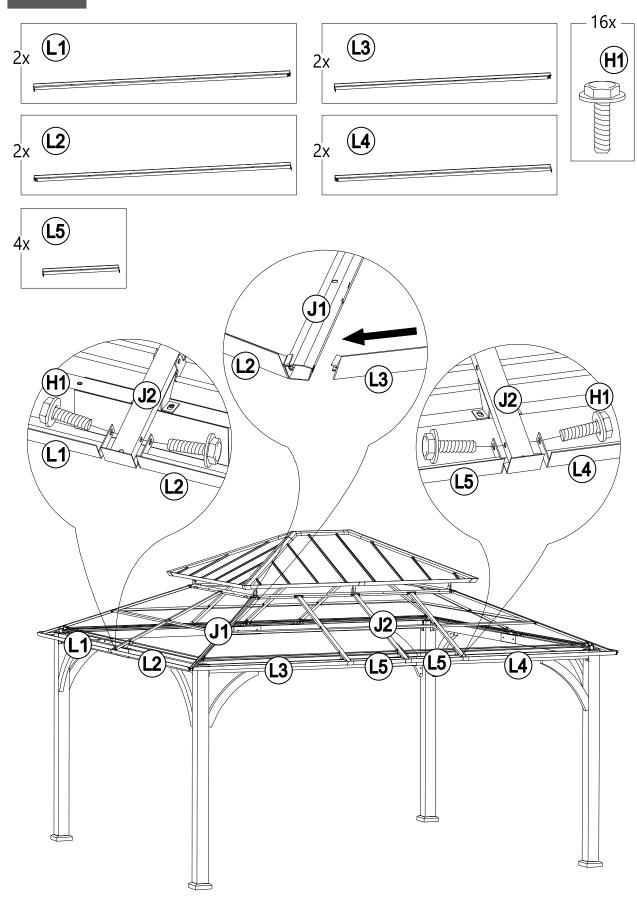


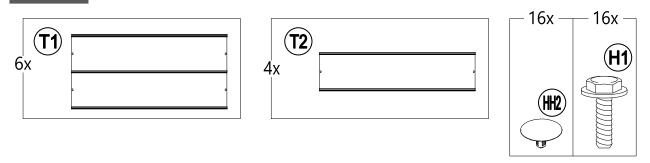


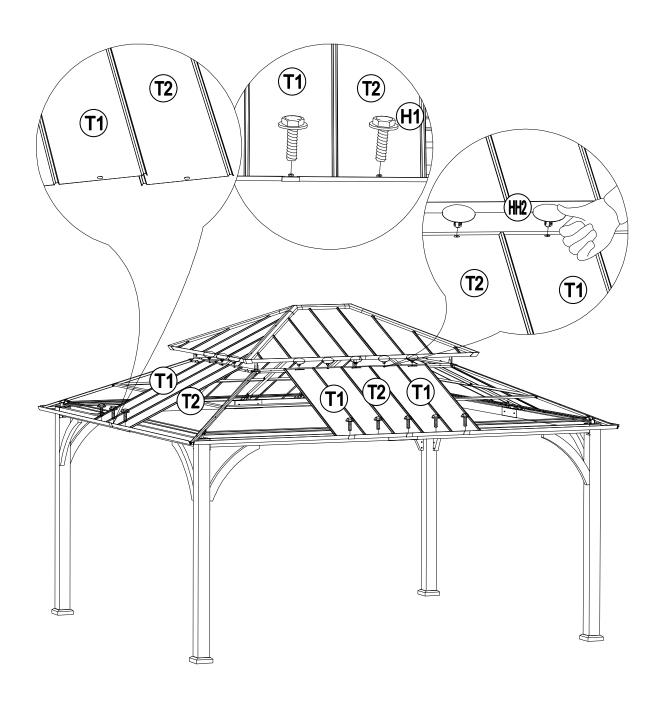


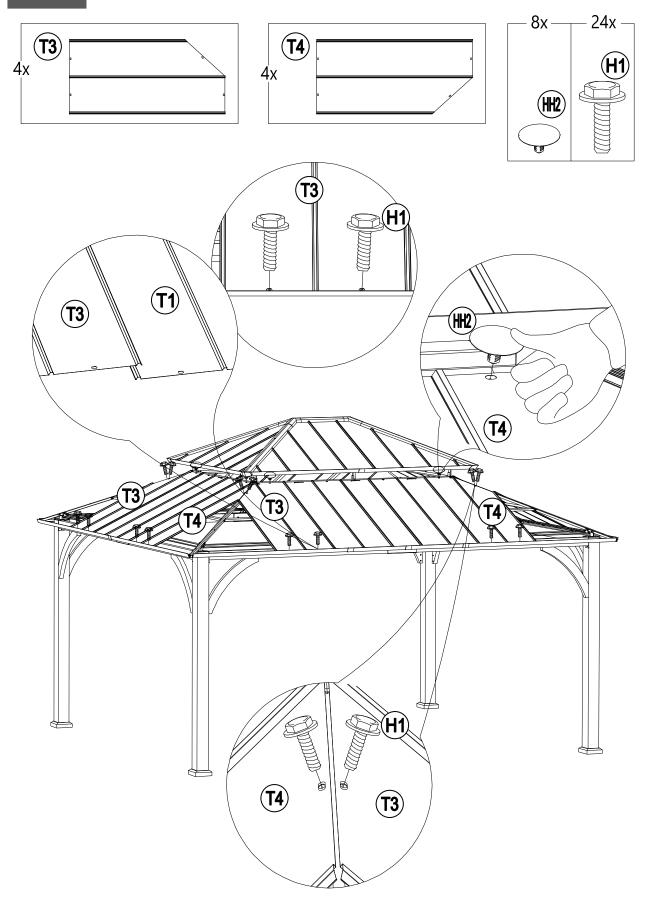


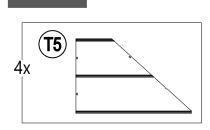


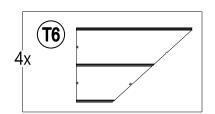


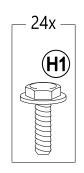


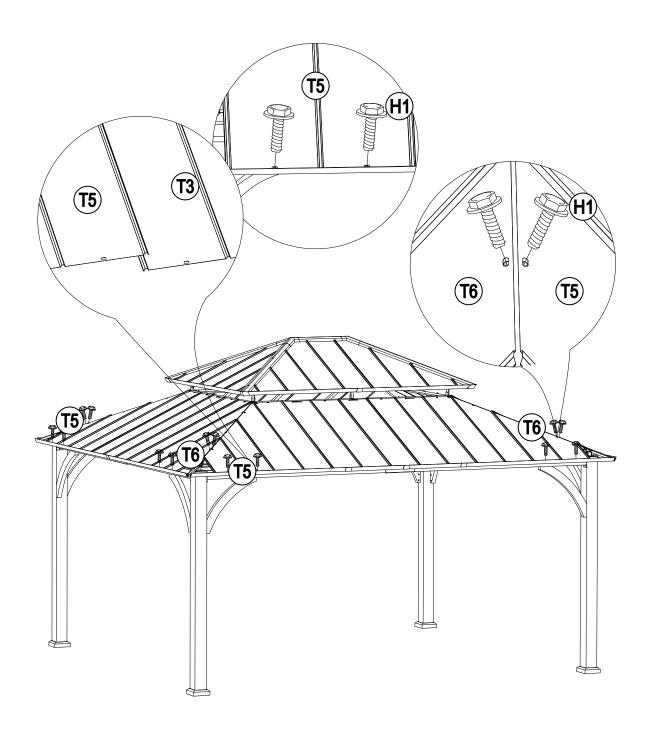


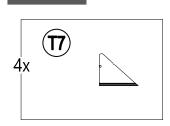


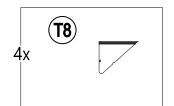


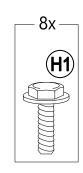


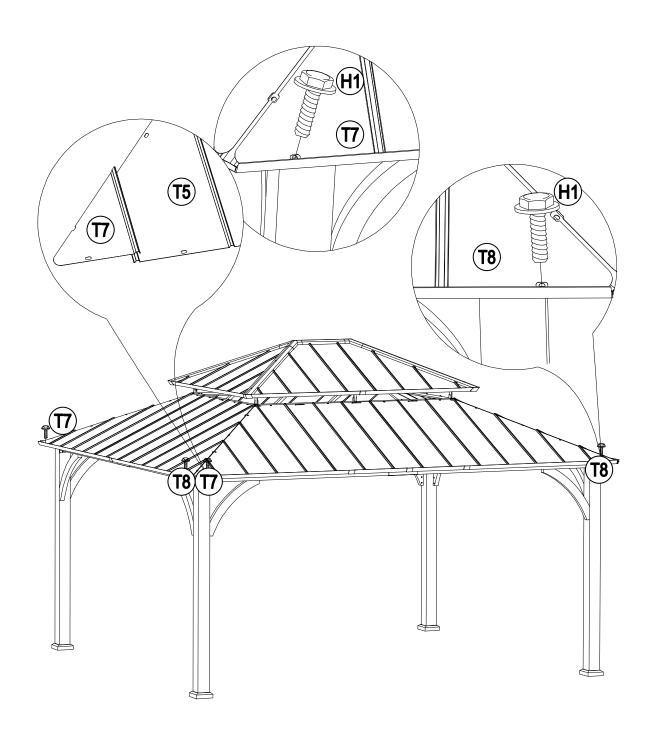


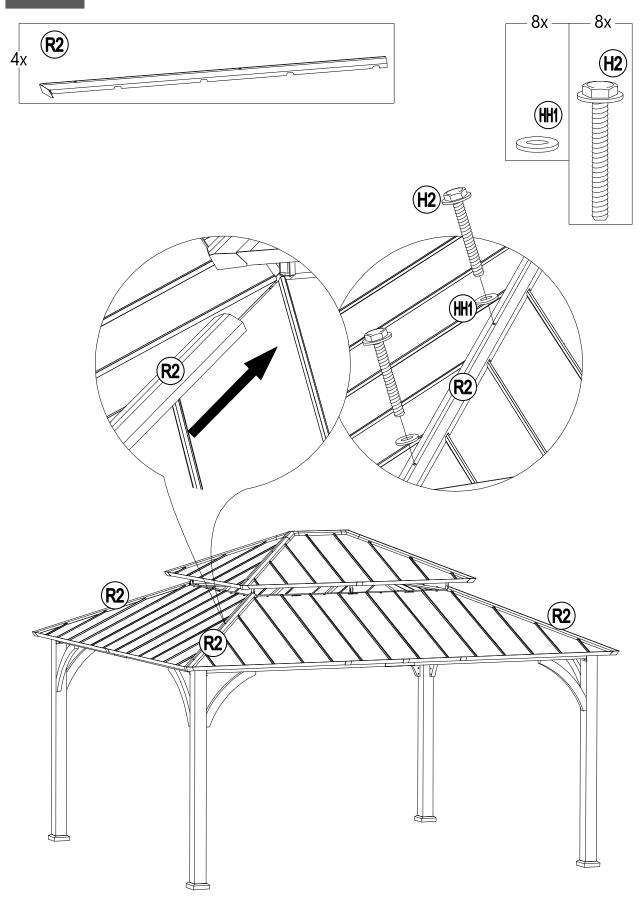


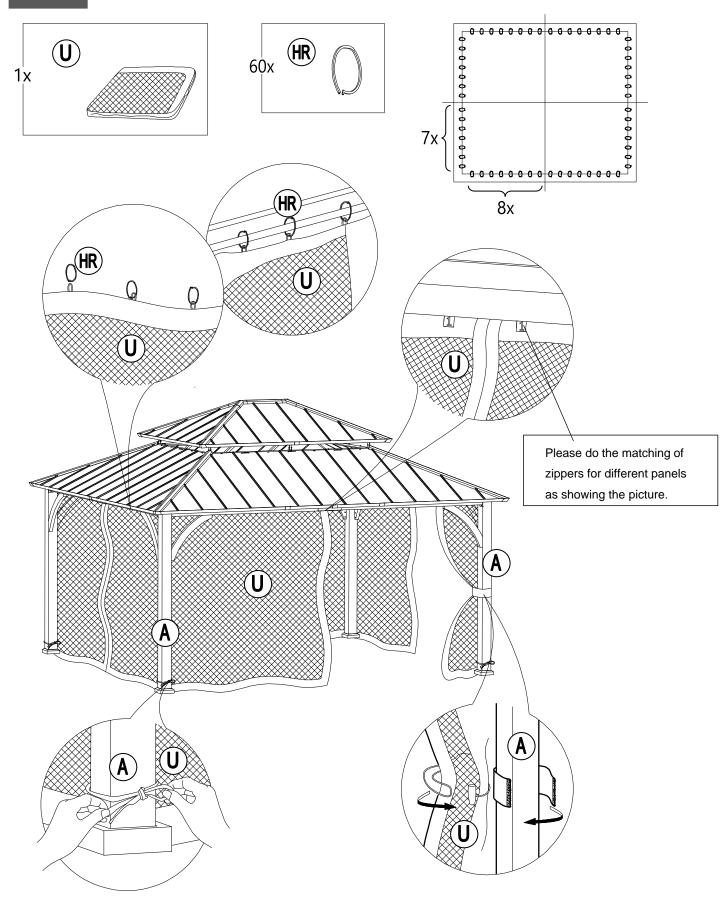


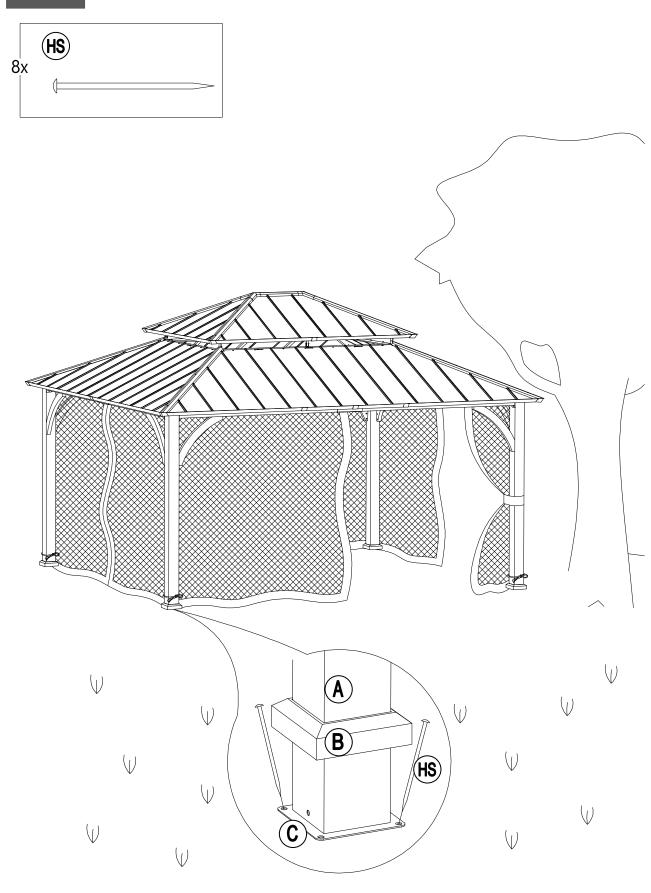












#### **Cleaning and Maintenance**

#### Caution!

- Check all screws and nuts periodically for tightness, fastening them again as required.
- Disassemble the gazebo in the reverse order of the assembly steps. Always disassemble the gazebo completely. A partially disassembled gazebo is not stable enough to resist wind and bad weather, and therefore can be damaged and/or cause damage.
- Clean the gazebo with mild soap and water. Rinse thoroughly, and wait until the product is dry before reassembling it.
- Remove all excess snow from the roof.
- Do not use bleach, acid, or other abrasive cleaners on the frame parts.
- Steel components for this gazebo are treated with rust inhibiting paint. However, due to the nature of steel, surface oxidation (rusting) will occur if theses protective coatings are scratched. This is not a defect and thus not covered by the warranty, To minimize this condition, it is recommended to use care when assembling and handling the product to prevent scratching the paint. Should any scratching or damage occur, it is recommended to cover the scratch immediately with rust inhibiting paint (not included). Surface rust can also be easily removed with a very light application of regular cooking oil or WD-40. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping onto deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- Keep instruction manual for future reference.
- Keep the original packaging to store the gazebo.